



D5506-1 BASE, LOWER CUTTER

NOTES:

- 1) MATERIAL: 7075-T6/T62/T651 ALUMINUM PLATE
PER QQ-A-250/12 OR AMS-QQ-A-250/13 OR AMS 4045 OR ASTM B209
OR
7075-T6/T62/T651 ALCLAD ALUMINUM PLATE
PER QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4048 / 4049 OR ASTM B209
REF. DART SPEC MR7075T6S
- 2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK,
PRIME IAW MIL-P-23377 J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005.
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED.
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5506-1", TAI P/N "RC95T400210VN", REVISION,
BATCH NUMBER AND MANUFACTURE DATE PER QSI 044 METHOD 6-2
- 7) WEIGHT: 1.34 lbs (0.61 kgs)
- 8) ALL NON-DIMENSIONED FEATURES PER PART FILE: D5506-1a.STEP

PRELIMINARY ISSUE

A	NEW RELEASE	JMH	17.07.06
REV.	DESCRIPTION		BY DATE
DESIGN	JMH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAC		
CHECKED	WM	DRAWING NO.	REV. A8
MFG. APPR.	JFS	D5506	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		BODY, LOWER CUTTER ASSY, LONG	NTS
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